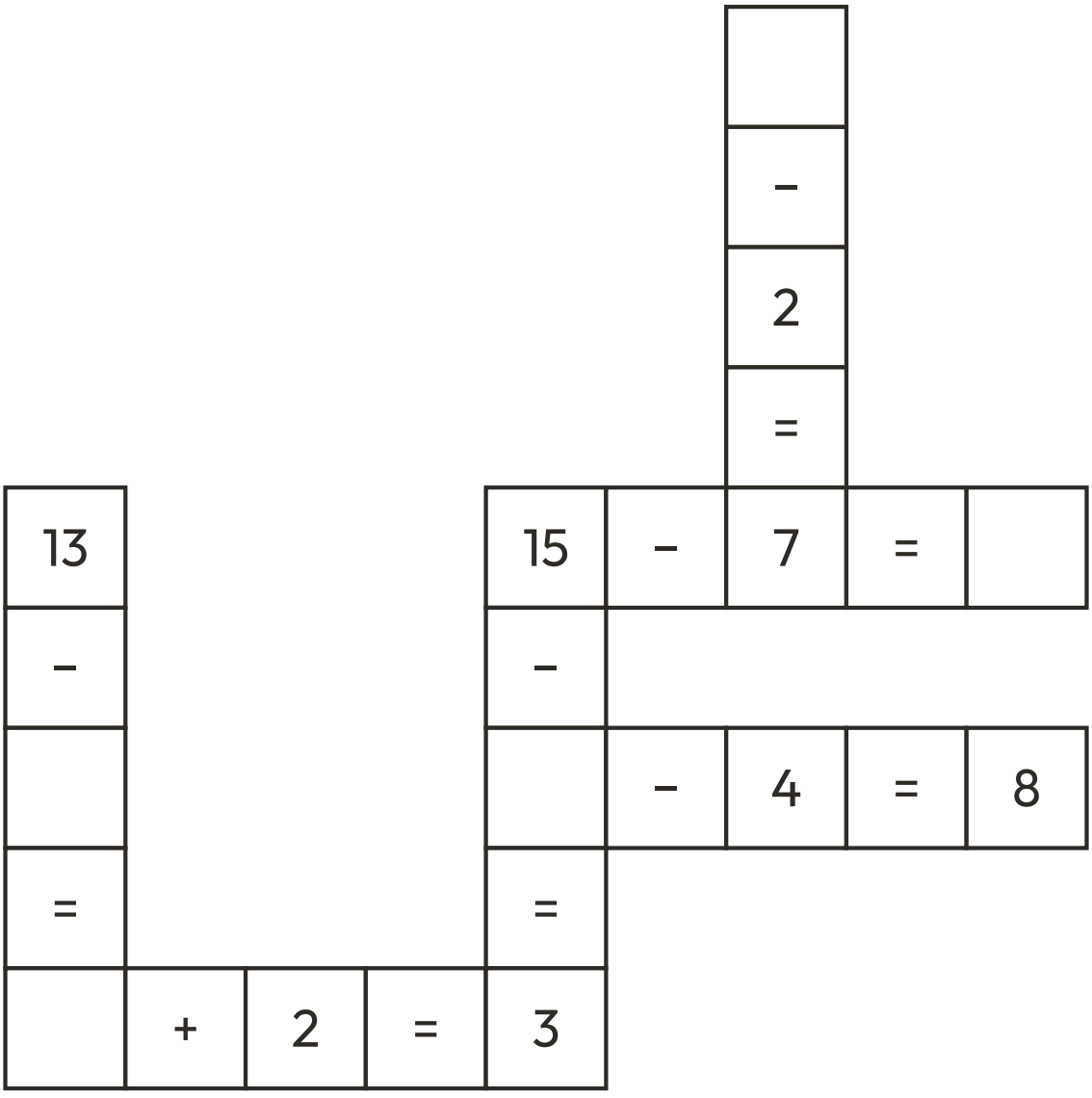
Adding and Taking Away to 20

Name _____

Class ____ Date ____

Fill every empty box so each sum is true, reading across and down. Start with a sum that has only one box missing.



Answer key

